

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.22	Job No.:	ADR Yes/No: N	ADR Date: N/A	ECN #: 1075
Product No.: D205-5964		Created By: MB	Approved By: MB	
Product Name: CROSSTUBE		Checked By: LE	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	11/24/22	Customer Technical Support	Y	Dstow	11/27/22
Production Engineering Coord	Y	EC/DD		Marketing	Y	SW	SW 07.11.22
Director Quality Assurance							
Customer Order Processing							

Reason for Change:
CHANGED INSTALLATION OF SUPPORTS: NOW USING MAGNOBOND.

Documents Affected:
RELEASE DSI 9396 REV. A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		07.11.26
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		07.11.26
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.11.26
4	Update Grey Project Binder	Y	KJ		07.11.26
5	Move Electronic Files	Y	KJ		07.11.26
6	Update Master Document List (MDL) Rev. D	Y	KJ		07.11.27
7	Update Document Record (DR) Rev. H	Y	KJ		07.11.27
8	Create/Update Change Record Form	Y	KJ	SEE NOTE 1.	07.11.26
9	Create/Update PPP's	Y	KJ	SEE NOTE 1.	07.11.27
10	Update Controlled PDF Files	Y	KJ		07.11.26
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Y	MB	REMOVE FROM LIST.	07.11.27
14	Update Accpac Database	Y	KJ	DSI 9396-011/-013	07.11.26
15	Update Access (ARC) Database	Y	KJ		07.11.26
16	Update/Verify ARC	Y	KJ		07.11.26
17	Update Paperwork Kits in Production	Y	KJ/LL	UPDATE AS REQUIRED.	07.11.27
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	UPDATE ESTIMATES PER DSI 9395 REV.A	11/24/22
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	UPDATE CURRENT PROD. I.A.W. DSI 9396 REV.A	07.11.29
28	Update Paperwork Kits in Stock	Y	LL/KJ	SEE NOTE 2.	11/30/22
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
NOTE 1: IF SUPPORTS ARE INSTALLED ON CROSSTUBES USING MAGNOBOND, CROSSTUBES GO UP BY 1 CHG NUMBER. D205-594-011
NOTE 2: INCLUDE DSI 9396 REV. A WITH CROSSTUBES ALL CROSSTUBES IN STOCK/CURRENT PROD. D205-594-013
RELEASE DSI 9396 REV. A AS OUTLINED ABOVE.
D205-596-103 B32942 CHG 001, B 33983 CHG 001 - IN STOCK

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.22	Job No.:	ADR Yes/No: N	ADR Date: N/A	ECN #: 1075
Product No.: D205-596		Created By: MB	Approved By: MP	
Product Name: CROSSTUBE		Checked By: LE	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	
Production Engineering Coord	Y	EC/DD	
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	Dstow	
Marketing	Y	SW	

Reason for Change:
CHANGED INSTALLATION OF SUPPORTS: NOW USING MAGNOBOND.

Documents Affected:
RELEASE DSI 9396 REV. A

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1	Required Documents/Drawings Under Review	Y	KJ		07.11.26
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3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		07.11.26
4	Update Grey Project Binder	Y	KJ		
5	Move Electronic Files	Y	KJ		
6	Update Master Document List (MDL) Rev. D	Y	KJ		
7	Update Document Record (DR) Rev. H	Y	KJ		
8	Create/Update Change Record Form	Y	KJ	SEE NOTE 1.	07.11.26
9	Create/Update PPP's	Y	KJ	SEE NOTE 1.	
10	Update Controlled PDF Files	Y	KJ		07.11.26
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	Y	MB	REMOVE FROM LIST.	
14	Update Accpac Database	Y	KJ	7 DSI 9396-011 /-013	07.11.26
15	Update Access (ARC) Database	Y	KJ		07.11.26
16	Update/Verify ARC	Y	KJ		07.11.26
17	Update Paperwork Kits in Production	Y	KJ/LL	UPDATE AS REQUIRED.	
18	Update Qpulse/Laminated Dwgs	N		596-101 B32942, 34945, 34946, 34947	
19	Update Product Compatability Matrix	N		596-103 B32427, 32428, 32429	
20	Create Eurocopter Form (FEE)	N		596-105 B34164, 35221	
21				596-107 B35223, 35224, 35300	

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	UPDATE ESTIMATES PER DSI 9395 REV.A	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	UPDATE CURRENT PROD. I.A.W. DSI 9396 REV.A	h 02.11.29
28	Update Paperwork Kits in Stock	Y	LL/KJ	SEE NOTE 2.	h w/o 36067/36066
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
NOTE 1: IF SUPPORTS ARE INSTALLED ON CROSSTUBES USING MAGNOBOND, CROSSTUBES GO UP BY 1 CHG NUMBER.
NOTE 2: INCLUDE DSI 9396 REV. A WITH CROSSTUBES ALL CROSSTUBES IN STOCK/CURRENT PROD.
RELEASE DSI 9396 REV. A AS OUTLINED ABOVE.

32942 / 33983 703